

GENERAL ELECTRIC

COMPANY

LARGE LAMP DEPARTMENT

ENGINEERING

Nela Park, Cleveland 12, Ohio

GEN

Standardizing

Notice No. 12-1-4

Date Oct. 2, 1964 Page 1

Supersedes May 5, 1961

SUBJECT STEM SYMBOLS FOR LAMPS

I. GENERAL

Certain distinguishing marks are used on the stems of many lamps to identify the product of the different lamp plants, to determine period of manufacture, to indicate design ratings, etc. Each such detail, when used, is shown by a code explained in this Notice. No code is standardized for street series lamps, and any markings used may be such as are satisfactory to those concerned.














II. METHOD OF APPLYING CODE MARKING

Where stem machine design, kind of glass used, volume of production, etc., permit, the symbols will be applied by means of matrices on the stem machine. Where symbols cannot be applied by means of matrices, they may be written on the stem press, using a pen and carbon black drawing ink.

III. DETAILS OF CODES USED

A. Plant Identification Code

A Plant code mark is placed on the stem press of lamps, according to the code shown below.

Ohio	441	 	Trumbull	346	
Euclid	342	 	Piloting	436	
St. Louis	442		Bellevue	242	
Youngstown	444	 	*		
Newark	445		Cuyahoga	455	
*			Mattoon	241	

* Indicates omission

REK:435:fh
 241-242-256-342-346
 441-442-444-445-455

GENERAL ELECTRIC

C O M P A N Y

LARGE LAMP DEPARTMENT

ENGINEERING

Nela Park, Cleveland 12, Ohio

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Date Oct. 2, 1964 Page 3

Supersedes Oct. 17, 1952

JECT STEM SYMBOLS FOR LAMPS

* Thus: 28 stands for - 108 - 208 etc.
 A5 " " 15-115 - 215 "
 B7 " " 27-127 - 227 "
 D3 " " 43-143 - 243 "

Hundreds or third figure to left is usually omitted to save space, but may be shown if desired, in which case 1A5 will stand for 115, 2B7 for 227, etc.

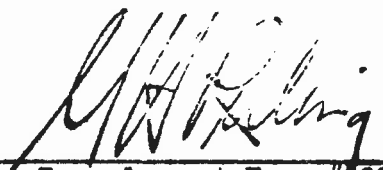
IV. IDENTIFICATION OF SIMILAR STEMS

Where it is necessary to distinguish between stems whose design is so similar as to lead to possible errors in subsequent manufacturing steps, a letter may be added to the line denoting watts. This being purely a plant facility, the letter chosen may indicate whatever is desired.

In some cases a great similarity may exist in design of stems for different bulbs, such as the A19, G18 $\frac{1}{2}$, and F15 bulbs. Such stems may have the bulb letter added to the wattage, as 25A, 25G or 25F, but such added letter will not be regarded as part of the standardized code.

V. EXCEPTIONS

Deviations from the general practice which have become established through past acceptance, may be continued by those concerned.


 Mgr. Incandescent Eng. #132

* Indicates correction

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